

Top Speed Pro-1 Performance

Installation Instructions – Axle-Back Exhaust

Toyota Camry Hybrid 2.5L FWD (2018–2024)

Product: Left SP Axle-Back Exhaust

Disclaimer

- This product is intended for **off-road / race use only**. Check local emissions and noise laws before installation.
 - Installation should be performed by a **qualified technician** using proper tools and safety precautions.
 - A lift is highly recommended for safe access and correct alignment.
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Kit Contents

- (1) Left SP Axle-Back Exhaust Assembly (dual tip design)
- (1) Exhaust Gasket
- Hardware (nuts, bolts, washers)

If anything is missing, contact Top Speed Pro-1.

Recommended Tools

- Hydraulic lift or jack + jack stands
 - Socket wrench with extensions
 - 14mm & 17mm sockets
 - Wrenches
 - Exhaust hanger removal tool
 - WD-40 or similar lubricant
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Removal of Factory Axle-Back

1. **Cool the vehicle completely** before working — the exhaust will be hot.
2. Spray WD-40 on flange bolts and hanger mounts; allow it to soak for easier removal.
3. Support the factory muffler with a jack or assistant.
4. Remove the **two flange bolts** that connect the axle-back to the mid-pipe.

5. Carefully slide the exhaust hangers out of the rubber mounts.
 6. Lower the factory axle-back muffler assembly and set aside.
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Installation of Top Speed Axle-Back

1. Place the **supplied gasket** between the mid-pipe flange and the new axle-back flange.
 2. Loosely attach the axle-back using the supplied hardware.
 3. Insert the new exhaust hangers into the factory rubber mounts.
 4. Adjust the muffler and tip so the dual outlets are **centered in the bumper cutout** with proper clearance.
 5. Once aligned, tighten the flange bolts evenly and securely.
 6. Double-check that the tips are straight and that no part of the exhaust contacts the undercarriage.
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First Start & Break-In

- Start the engine and check for leaks at the flange.
 - Expect **slight smoke or odor** during the first few minutes as the exhaust cures.
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Maintenance

- Clean tips only with mild soap and water (no acidic or abrasive products).
- Periodically re-check flange bolts and hangers for tightness.