



## Top Speed Pro1 Q50 Q50S Rear Section Exhaust System Installation Instructions

### Important Note:

Before starting the installation, make sure you have all the necessary tools and safety equipment. If you are not comfortable performing the installation, it is recommended to seek professional assistance.

### Package Contents:

Top Speed Pro1 Q50 Q50S Rear Section Exhaust System

Installation Hardware

Installation Instructions (Read thoroughly before starting)

### Tools Required:

Jack and Jack Stands

Socket Set

Wrench Set

Screwdriver

Exhaust Hanger Removal Tool

Safety Glasses

### Step 1: Preparation

#### Safety First:

Ensure that your vehicle is parked on a flat, stable surface. Put on safety glasses to protect your eyes during the installation.

#### Lift the Vehicle:

Use a jack to lift the rear of the vehicle and secure it with jack stands. Ensure the vehicle is stable and secure before proceeding.

## Step 2: Removal of the Stock Exhaust System

### Locate the Stock Exhaust:

Identify the stock exhaust system, and using a socket set, carefully loosen and remove the bolts connecting it to the mid-pipe.

### Exhaust Hanger Removal:

Use an exhaust hanger removal tool to disconnect the exhaust hangers from the rubber mounts on the vehicle's frame.

### Remove the Exhaust:

Carefully lower the stock exhaust system from the vehicle.

## Step 3: Installation of Top Speed Pro1 Exhaust System

### Prepare Top Speed Pro1 Exhaust:

Unbox the Top Speed Pro1 Q50 Q50S Rear Section Exhaust System and inspect the components. Follow the included instructions to identify the correct parts.

### Connect to Mid-Pipe:

Align the Top Speed Pro1 exhaust system with the mid-pipe and secure it using the provided hardware. Tighten the bolts securely.

### Mounting the Exhaust:

Hang the exhaust onto the rubber mounts on the vehicle's frame. Ensure a secure fit, and adjust as necessary.

### Tighten All Connections:

Double-check all connections and ensure that all bolts are tightened to the specified torque.

#### Step 4: Final Checks

##### Adjustment:

Ensure that the exhaust system is properly aligned and adjusted. Make any necessary adjustments to ensure a proper fit.

##### Lower the Vehicle:

Carefully lower the vehicle from the jack stands.

##### Start the Engine:

Start the vehicle and listen for any unusual noises or vibrations. Inspect for any exhaust leaks.

##### Visual Inspection:

Conduct a visual inspection of the entire exhaust system to ensure everything is securely in place.

Congratulations! You have successfully installed the Top Speed Pro1 Q50 Q50S Rear Section Exhaust System on your vehicle.

If you encounter any issues during installation or have questions, contact our support line or seek professional assistance.

#### Top Speed

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